







FRONT ENTRY DOORS / AD series





Comfort is just a step away

ront entry doors, aren't they one of the most important parts of our home? They protect us from the cold, from the rain or the burglars, to mention just these examples. Doors also keeps us away from street noise. But how do you make the right choice, and buy a door that will meet our expectations and serve us for years?

An issue that requires careful consideration before the purchase is the heat transfer coefficient (U). The lower its value, the more heat will stay with us inside. Aluprof offers panelled doors with the U_D coefficient of 0.44 W/(m²K).

When choosing our door, let's not forget to check out their water resistance. It's the water resistance of the door that will keep the driving rain outside in times of strong winds and heavy rain. Water resistance of the front entry door is rated from 3A to 9A. The higher the class, the better the door protects our home. Aluprof offers panelled doors rated 7A.

Infill panels are included in door leaves based on the MB-70, MB-79N, MB-86N & MB-104 Passive system, and come in a variety of colours and structures. The elements can be milled, decorated with applications or made of insulated glass. Panelled doors can be fabricated very large and high – up to 1.40 m (W) and almost 2.60 m (H). If, therefore, we dream of an impressive front entrance, this will be the perfect choice. But above all, the door should fit to the style of your home. If our interiors are the traditional ones, we should opt for a leaf with glass panels or wooden-like veneer. Lovers of modern interior can choose among RAL colours, think shade of graphite.

Let's take some time and choose a door with which we will create a beautiful entrance that will enchant our guests and will make us feel like we were in a safe haven.

MB-104 Passive

U_D from 0.44 W/m²K

Aluprof's panel door uses thermally insulated aluminium profile system – MB-104 Passive is the most technologically advanced door system offered by Aluprof. The leaf profile can be combined with special infills, aligned with the surface of the frame. The system is dedicated to passive and energy-efficient buildings

Aesthetically pleasing, decorative panels are available in various designs and RAL colours Expansion profiles and door leaf panels Design variants: SI, SI+ and AERO Central gaskets around the leaf and the frame to seal, cover, and increase the thermal insulation of the door

Technical details:

Frame depth	95 mm
Leaf depth	95 mm
Infill panel thickness	44 - 95 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
All permeability	Class 3, EIN 12207
Water tightness	Class E1200 (1200 Pa), EN 12208
Wind load resistance	Class C4/B4, EN 12210
Thermal insulation	U _D from 0.44 W/m²K
Burglary-resistance	RC2

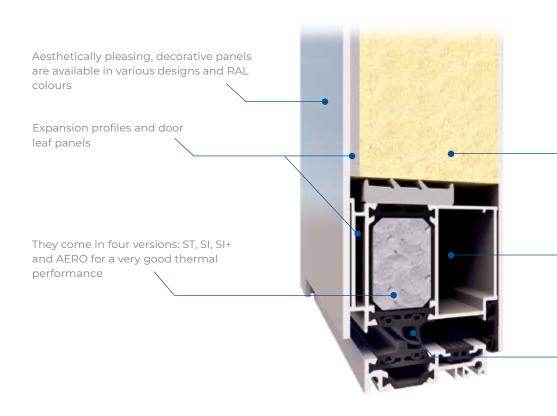
High density polyurethane foam (PUR) with high thermal performance

95 mm wide threshold the frame and threshold are the same width, providing a desirable flush finish

MB-86N

U_D from 0.64 W/m²K

Aluprof's panel doors use thermally insulated aluminium profile system – MB-86N – which, just like the MB-104 Passive system, is dedicated to energy-efficient and passive building. The leaf profile can be combined with special infills, aligned with the surface of the frame.



Technical details:

Frame depth	77 mm
Leaf depth	77 mm
Infill panel thickness	44 - 77 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
Water tightness	Class E900 (900 Pa), EN 12208
Wind load resistance	Class C5/B5, EN 12210
Thermal insulation	U _D from 0.64 W/m ² K
Burglary-resistance	RC2

Excellent thermal insulation thanks to the polyurethane foam (PUR)

Rigid and durable aluminium profiles permit the fabrication of large-dimensioned doors

Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings

MB-79N

U_D from 0,7 W/m²K

Aluprof's panel door uses popular, thermally insulated aluminium profile system - MB-79N ST, MB-79N SI and MB-79N SI+. The leaf profile can be combined with special infills, aligned with the surface of the frame.



Technical details:

Frame depth	70 mm
Leaf depth	70 mm
Infill panel thickness	44 -70 mm
Maximum dimensions of the leaf	(H×L) L up to 1400 mm, H up to 2600 mm

Technical parameters:

Air permeability	Class 3, EN 12207
Water tightness	Class E900 (900 Pa), EN 12208
Wind load resistance	Class C5/B5, EN 12210
Thermal insulation	U _D from 0.7 W/m ² K
Burglary-resistance	RC2

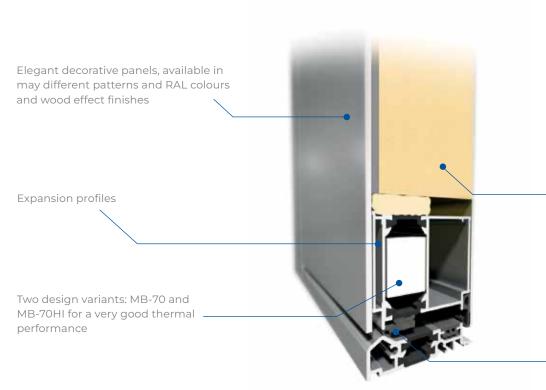
XPS polyurethane foam ensures an excellent thermal insulation

Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings

MB-70

U_D from 0.9 W/m²K

The structure of panel doors is based on the popular thermally broken aluminium sections MB-70 and MB-70HI which complete the range of energy-efficient doors in the Aluprof portfolio. Similarly to other panel door system the leaf profile is designed for coupling with special infill panels that can be installed flush with the door f rame plane.



Technical details:

Frame depth	70 mm
Leaf depth	70 mm
Infill panel thickness	44 -70 mm
Maximum dimensions of the leaf	(H×L) L up to 1200 mm, H up to 2400 mm

Technical parameters:

Air permeability	Klasa 4, EN 12207
Water tightness	Klasa 7A (300 Pa), EN 12208
Wind load resistance	Klasa C5/B5, EN 12210
Thermal insulation	U _D from 0.9 W/m ² K
Burglary-resistance	RC2

XPS extruded polystyrene with enhanced thermal insulation

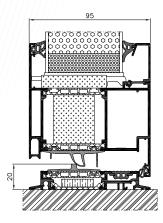
Specially designed weather strips provide high water tightness and low air permeability, bringing both a comfort and a potential for cost savings

BASIC



Insert panels

- Double glazing units, U_g coefficient of U_g 0.5 W/m²K or of 0.7 W/m²K
- · 44 to 72 mm thick panel
- Thermal transmittance for MB-70HI doors U_D from 1.3 W/m²K, for MB-79N doors U_D from 1.0 W/m²K, for MB-86N doors U_D from 0.8 W/m²K and for MB-104 doors U_D from 0.63 W/m²K
- · Four versions: ST, HI, SI, SI+ and Aero

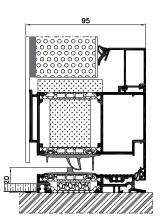


CLASSIC



Aligned on one side

- Triple glazing units, U_g coefficient of U_g 0.5 W/m²K or of 0.7 W/m²K
- · 44 to 85 mm thick panel
- Thermal transmittance for MB-70HI doors U_D from 1.1 W/m²K, for MB-79N doors U_D from 0.9 W/m²K, for MB-86N doors U_D from 0.67 W/m²K and for MB-104 doors U_D from 0.48 W/m²K
- · Four versions: ST, HI, SI, SI+ and Aero

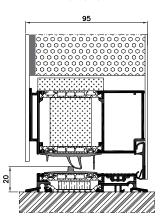


EXCLUSIVE



Aligned on both sides

- Triple glazing units, U_g coefficient of U_g 0.5 W/m²K or of 0.7 W/m²K
- 70 mm thick panel (MB-70 and MB-79N),
 77 mm (MB-86N) and 95 mm (MB-104 Passive)
- Thermal transmittance for MB-70HI doors U_D from 0.9 W/m²K, for MB-79N doors U_D from 0.7 W/m²K, for MB-86N doors U_D from 0.64 W/m²K and for MB-104 doors U_D from 0.44 W/m²K
- · Four versions: ST, HI, SI, SI+ and Aero



All available models can be inserted into the profiles or glued on one or both sides.



- · Pull AS 10 1600
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Colour: RAL 7016

AD02

- · Pull AS 10 1600
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

AD03

- · Pull AS 10 1600
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

- · Pull AS 10 800
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, sticked
- · Colour: RAL 7016



- · Pull AS 20 800
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, sticked
- · Colour: RAL 7016

AD06

- · Pull AS 10 1400
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

AD07

- · Pull AS 10 1600
- · External millings
- · Colour: RAL 7016

- · Pull AD 134 1200
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): sandblasted glass with transparent strips
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016



- Pull AS 10 800
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · External millings
- · Colour: RAL 7016

AD10

- · Pull AS 10 1200
- External millings plus inox steel placed outside
- · Colour: RAL 7016

AD11

- · Pull AS 20 1200
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · External millings
- · Colour: RAL 7016

- · Pull AS 10 1400
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · External millings
- · Colour: RAL 7016



- · Pull AS 10 1200
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Wood-like or inox steel placed outside, aligned
- · Colour: RAL 9007

AD14

- · Pull AS 10 1200
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

AD15

- · Pull AZ76
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016/RAL 3004

- · Pull AW72
- · External millings
- · Colour: RAL 7001



- · Pull AS 10 1600
- · Colour: RAL 3004

AD18

- · Pull AW10
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

AD19

- · Pull AS 10 800
- · Glazing (front): VSG 33.1 thermofloat
- Glazing (center): sandblasted glass with transparent strips
- · Glazing (backside) thermofloat with warm edge spacer
- · Colour: RAL 7001

- · Pull AS 10 1400
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016



- · Pull AS 10 1200
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Wood-like colour: ADEC M102 Ebony
- · Colour: RAL 9010

AD22

- · Pull AS 10 1000
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

AD23

- · Pull AS 10 1200
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · External millings
- · Colour: RAL 7016

- · Pull AS 10 1400
- · Inox steel placed outside, aligned
- · Colour: RAL 7016/Wood-like
- · Wood-like colour: ADEC O205 Walnut Vein



- Pull AS 10 1400
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- External millings plus stainless steel, placed outside, aligned
- · Colour: RAL 9016

AD26

- · Pull AS 10 1600
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 3004

AD27

- Pull AS 10 1800
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 7016

- Pull AS 10 1400
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Inox steel placed outside, aligned
- · Colour: RAL 9016



- · Pull AQ10 1020 1600 mm with RAL 9005 powder coating
- · External millings
- · Colour: RAL 7016
- · Wood-like colour: ADEC C212 Gean

AD30

- · Pull AW25
- · External millings
- · Colour: RAL 3003

AD31

- · Pull AW104
- · External millings
- · Colour: RAL 7001

- · Flush-mounted pull AW23, L-1400 mm, inox steel
- · Colour: RAL 9007



- Flush-mounted pull L-1000 mm integrated with the panel, with matching powder coating
- · Inox steel, aligned
- · Colour: RAL 9016

AD34

- Flush-mounted pull L-1000 mm integrated with the panel, with matching powder coating
- · Wood-like paint
- · Colour: RAL 9016
- · Wood-like colour: ADEC D207 Winchester

AD35

- Flush-mounted pull L-1600 mm integrated with the panel, with matching powder coating
- \cdot Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- · Glazing (backside) thermofloat with warm edge spacer
- · Colour: RAL 9016

AD36

- Flush-mounted pull L-1600 mm integrated with the panel, with matching powder coating
- · Inox steel, aligned
- · Colour: RAL 7016





- · Flush-mounted pull L-1600 mm integrated with the panel, with matching powder coating
- · External millings
- · Colour: RAL 9007

AD38

- · Flush-mounted pull L-1600 mm integrated with the panel, with matching powder coating
- · Colour: RAL 9007





- Flush-mounted pull L-1600 mm integrated with the panel, with RAL 9005 powder coating
- · Colour: concrete effect

AD40

- · Pull AQ 1020 1600
- · Colour: concrete effect

AD41

- Pull AQ 1020 1600 with RAL 9005 powder coating
- · Glazing (front): VSG 33.1 thermofloat
- · Glazing (center): Satinovo
- Glazing (backside) thermofloat with warm edge spacer
- · Colour: concrete effect

AD42

- · Pull AQ 1020 1600
- · 3D inox steel on the outside
- · Colour: concrete effect

// AD SERIES MODELS





AD43

- Pull AQ 1020 1600 with RAL 9005 powder coating
- · Makalu; natural stone

AD44

- Flush-mounted pull L-1600 mm integrated with the panel, with RAL 9005 powder coating
- · Makalu; natural stone

The images and the colour of the stone are provided as a visual reference.

The type of stone selected, its structure and its thickness may vary slightly on account of its natural characteristics.



PANELLED DOOR AD SERIES







AD45

- Flush-mounted pull L-1600 mm integrated with the panel, with RAL 9005 powder coating
- · Everest; natural stone

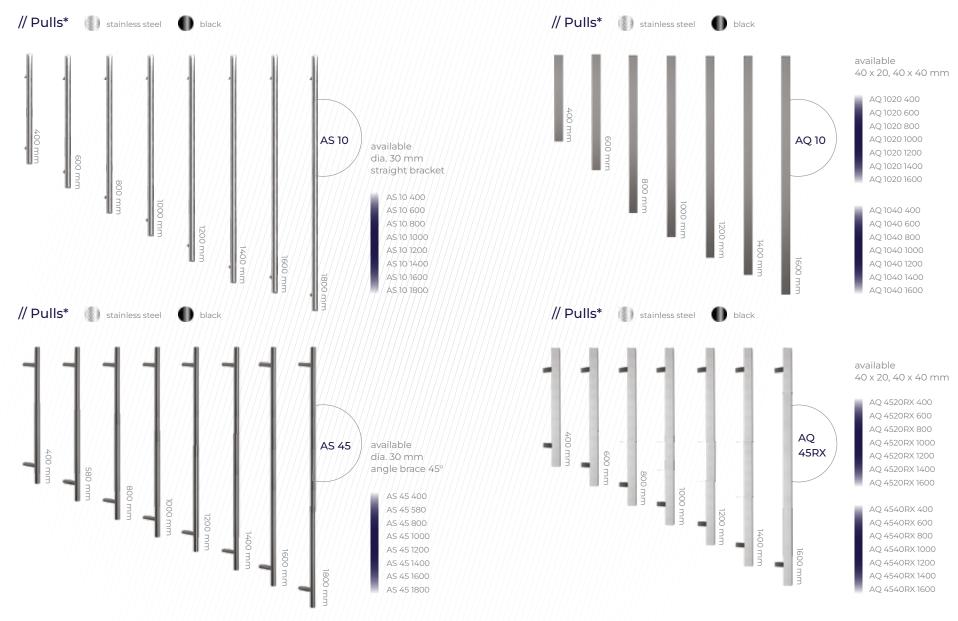
AD46

- · Pull AQ 1020 1600 with RAL 9005 powder coating
- · 3D inox steel on the outside
- · Colour: RAL 7016
- $\cdot \, \mathsf{Annapurna}; \, \mathsf{natural} \, \mathsf{stone} \,$

The images and the colour of the stone are provided as a visual reference.

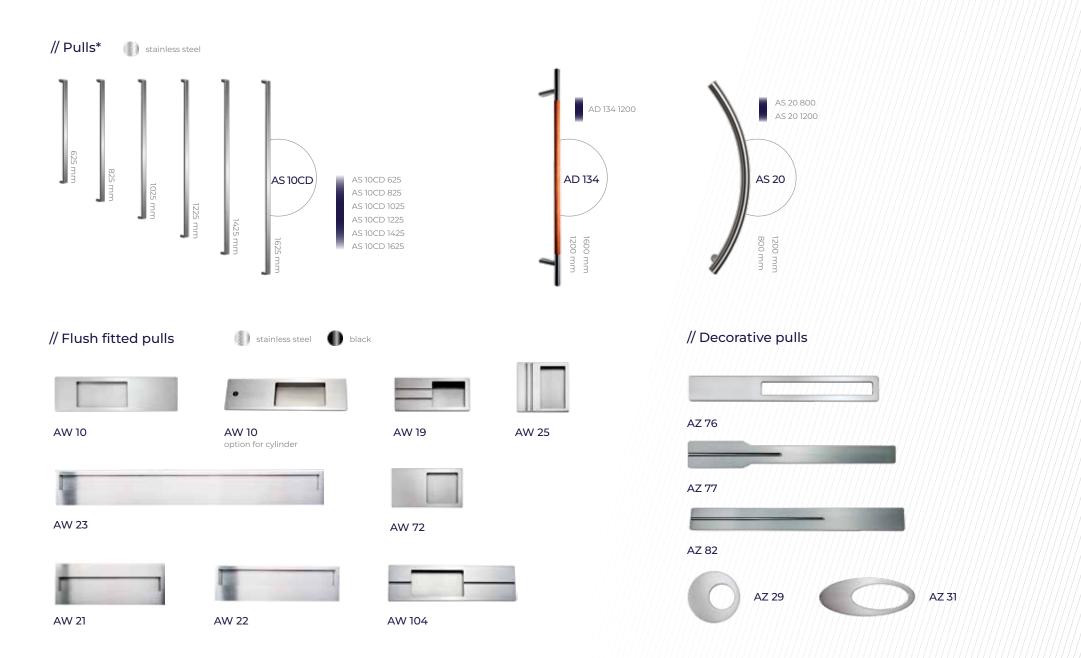
The type of stone selected, its structure and its thickness may vary slightly on account of its natural characteristics.





^{*} Mounting kit included - see the price list for details.

and large mounting kits (polyurethane adhesive, activator, primer, sponge to apply the primer + sponge sanding block) and small mounting kits (polyurethane adhesive, sponge to apply the primer + sponge sanding block).



PANELLED DOOR AD SERIES

// Lever pull

1924216X

stainless steel, natural anode and inox, white, anthracite, black



1924218X

stainless steel, natural anode and inox, white, anthracite, black



1924230X stainless steel

8001289X

natural anode, RAL

1924113X

stainless steel







1924113X stainless steel

// Rosettes







AR 74421



AR 78421



ARS 10



ARS 20

// Scratch protection



KS100



KS200



KS300



KS400



KS400 BIOKEY

// Kickplates



EK100 kick plate, flush-mounted or applied with adhesive

// Pull with electronics



Fingerprint scanner available with the AQ 10 and AQ 45



PWZ integrated with the panel

colour of pull: as per the RAL chart



PWZ* pull with backlighting



available with the AS 10



available with the AQ 10



available with the AS 10 AS 45 pull



available with the AQ 10 PQ 45 AQ AW 10 AW 21 AW 22 AW 72 pull

Micro switch set into the pull*

Touch sensor set into the pull*

*Available backlight colours:



cool white (standard)



warm white

// Ornaments











Aluprof offers a wide range of glass with motif, glass made of transparent or ornamental glass in its most popular models.

All door models come in variants with sidelight and toplight.

Variant 1: Sandblasted glass (motif)

Variant 2: Transparent glass

Variant 3: Ornamental glass

Variant 4: Safety glass

Sidelights and fixed lights include triple glazing units with warm glass spacers. Sidelights (fixed glazing) can be placed either on one or on both sides of the door assembly.

Maximum sidelight width: 1400 mm

Extra ornaments (optional):

"Master-Point"

"Chinchilla"

"Satinata"

"Master-Ligne"

"Master-Carre"

"Mirrastar" (mirror effect)

"Antisol" (semi-transparent mirror effect)

// Wood effect / Concrete effect



// RAL & structural colours*



Concrete ADEC E137

* All RAL colours and structural colours as per the offer
The colours may vary slightly from the finished product.





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